

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada



Tel (613) 632-5200

D4680-041-BENT
Job Sheet 179496



Part No: D4680-041-BENT

Job Qty: 8 ea

Part Name: Extrusion Bent



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/2/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV F IPP REV:A 16.05.16 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		7/2/18	0.00	0.00	Start Up Skid tubes-3		MLG
110	CNC Bend Skid tubes	8 pcs		7/2/18	0.00	2.22	CNC Bend Skid tube		MLG DD
120	QC	8 pcs		7/2/18	0.00	0.00	QC5		BE
130	Packaging	8 pcs		7/2/18	0.00	0.00	Packaging3-2		DD
140	QC21-SA	8 Ea		7/2/18	0.00	0.00	QC21		JUL 04 2018

Part Op 110 - 1- Bend as per dwg D4680 using bend program D4680 and Folio: 26 ***Verify measurement before cutting.*** 2- Cut Descriptions: FWD end as per dwg D4680

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2962-150	3.540 Outer Tube, Extrud	8 Ea (1 ea)	90-Start up Operation	SC04714

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2962-150	8	0	0

Part Specifications

Specifications could not be found.

Plex 6/19/18 3:29 PM dart.white.jesse



Container No: S088995

Part: D4680-041-BENT

Job No: 179496

Serial No/Batch: S088995

Revision: F

Inspector:

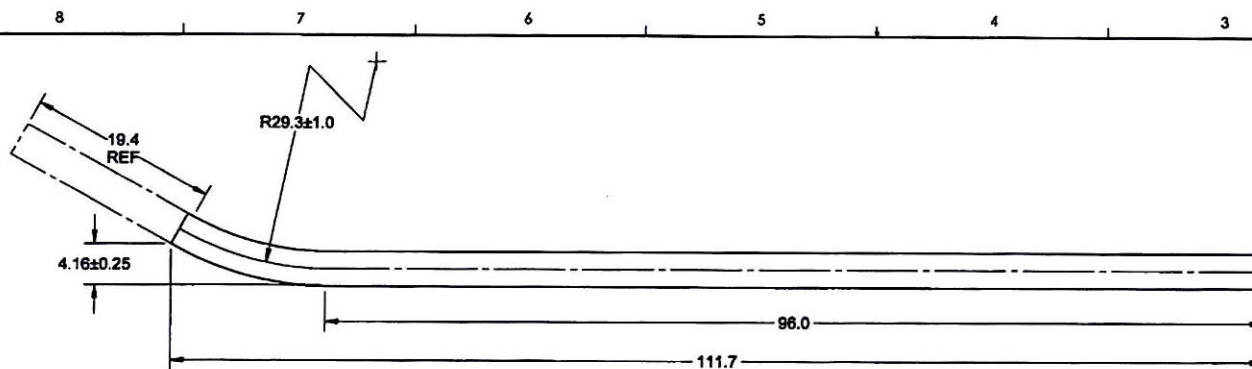
Exp Date:

Instructions:

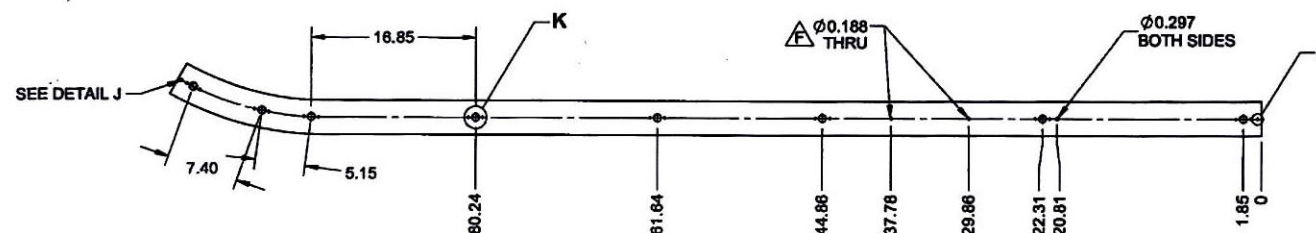
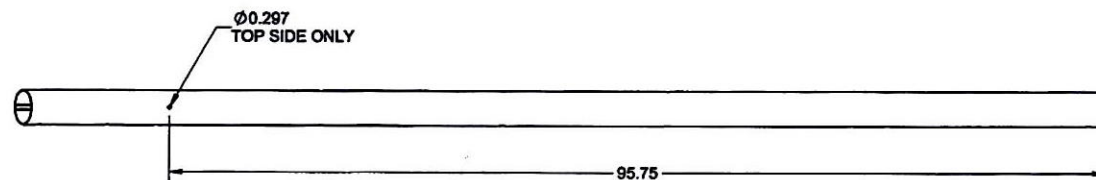
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/04/18

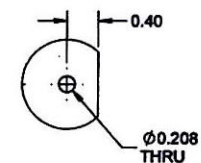
3440
15
98-C



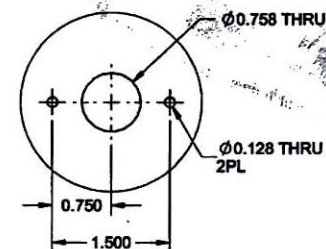
D4680-1 SKIDTUBE BENDING/TRIMMING DETAIL



D4680-1 SKIDTUBE DRILLING DETAIL



DETAIL J
SCALE 8X
2 PL



DETAIL K
SCALE 8X
8 PL

- NOTES:**
- 1) MATERIAL: MAKE FROM D2962-150 EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 11.38 lbs

RELEASED
2017-08-11

APPROVED

DESIGN	AP	DART AEROSPACE USA, INC.	
DRAWN	AJS	EUGENE, OR	
CHECKED	ML	DRAWING NO.	REV. F
MFG. APPR.	DP	D4680	SHEET 5 OF 5
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	SKIDTUBE	NTS
DATE	17.03.30	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	